

Amendments to the Abstract

Please amend the Abstract of the Disclosure as follows:

An image forming apparatus ~~including~~ includes a photosensitive member, an intermediate transfer material, a first transfer device ~~which transfers on the intermediate transfer material an image formed on the photosensitive member~~, a second transfer device ~~which transfers on a sheet the image formed on the intermediate transfer material~~, a feed device ~~which feeds the sheet to the second transfer device~~, a refeed device ~~which refeeds the sheet, on which the image is transferred by the second transfer device, to the second transfer device with reversing the sheet~~, and a controller which executes selectively a first ~~mode~~ and second modes, in which one ~~image is~~ or two images are formed on one round of the intermediate transfer material,; and a second mode in which two images are formed on one round of the intermediate transfer material, wherein the controller makes an An image, which should be formed on a refed sheet, ~~refed by the refeed device, is~~ formed on a first half area on one round of the intermediate transfer material, and ~~makes~~ an image, which should be formed on a fed sheet, ~~fed by the feed device, is~~ formed on a second half area on one round ~~of the intermediate transfer material~~, in a case of executing the second mode when performing image formation on both sides of a sheet,; ~~and wherein the controller executes the~~ The first mode is executed before returning to the second mode after executing the first mode instead of executing the second mode when performing both side image formation ~~on both sides of a sheet~~.